

THE RICHLIN COMPANY

"Equipment Demonstration Center & Offices"

77 FLORIDA STREET - FARMINGDALE - NEW YORK

516-694-9400

Precision Machine Tools

BUY - SELL - TRADE - LEASE
BROKERS IN PRECISION PLANTS
PRECISION PLANT LIQUIDATIONS
APPRAISALS

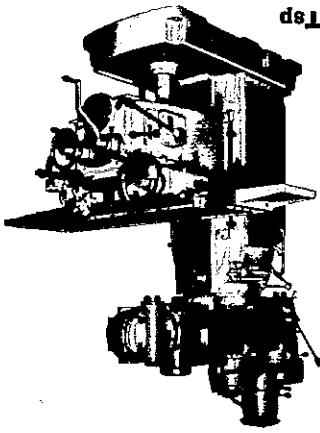
R A M B A U D I

- OVER 40 STYLES OF MILLING MACHINES
- VERTICLES - HORIZONTALS - COMBINED VERTICLES & HORIZONTALS
- HYDRAULIC TRACING - TAPE CONTROLLED - VAN NORMAN STYLE
- DIRECT FACTORY SERVICE CENTER - FARMINGDALE, L.I.

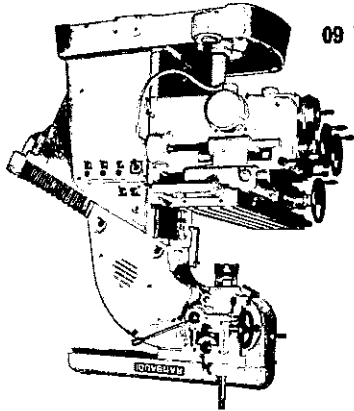
Due to the large volume of machines sold, the Rambaudi Milling Machine Company, long known under the name of [REDACTED] VRG-2, has established their own factory sales and service center here in Farmingdale, L.I. Due to the breadth of the line and the interchangeability of major components, Rambaudi is able to manufacture extremely high quality milling equipment at reasonable prices.

Some of the most outstanding characteristics built into the Rambaudi are:

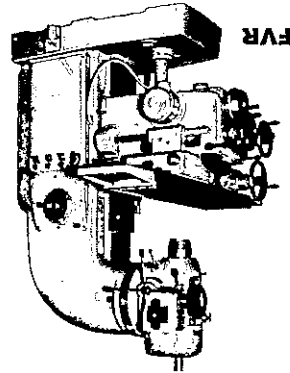
- ALL LEAD SCREWS HARDENED AND GROUND
- 3" DIAMETER TABLE LEAD SCREW WITH BUILT IN ANTI-BACKLASH ADJUSTMENT
ALLOWS CLIMB MILLING - RUNS IN OWN OIL BATH
- SPEED RANGE - UP TO 5750 RPM
- TRAVELS - 29-1/2" to 60"
- WIDE RANGE VERTICAL SPINDLE "OVERARM POSITIONING" - 22" MAXIMUM
- ALL DRIVE SHAFTS HARDENED AND GROUND - FEED GEARS SYNCHROMESH GROUND
- HORSEPOWER - 3.6 to 20



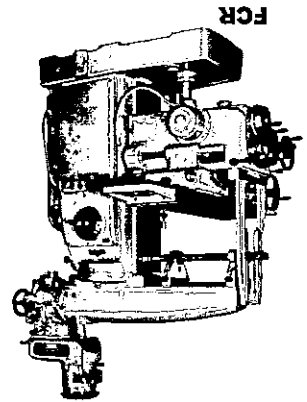
FCR-Tsp



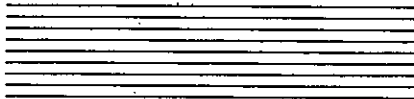
UR 60



FVR

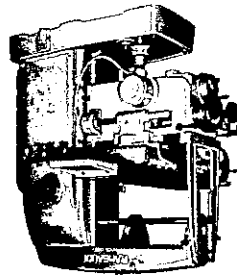


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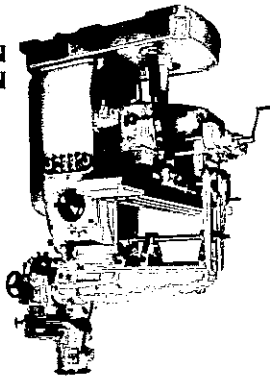


OVER 40 MODELS

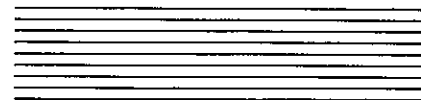
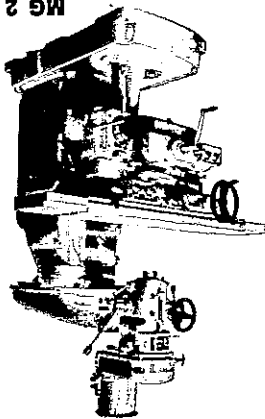
FUR



MS 2
MS 3

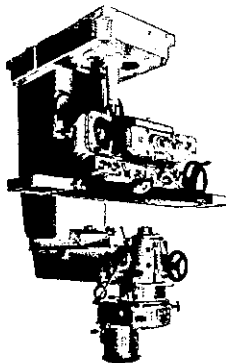


MG 2
MG 3

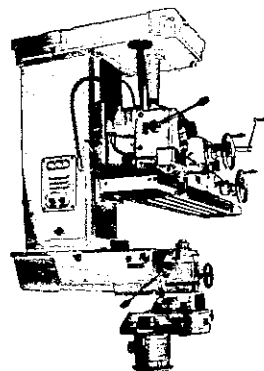


RAMBAUDI

M 2
M 3

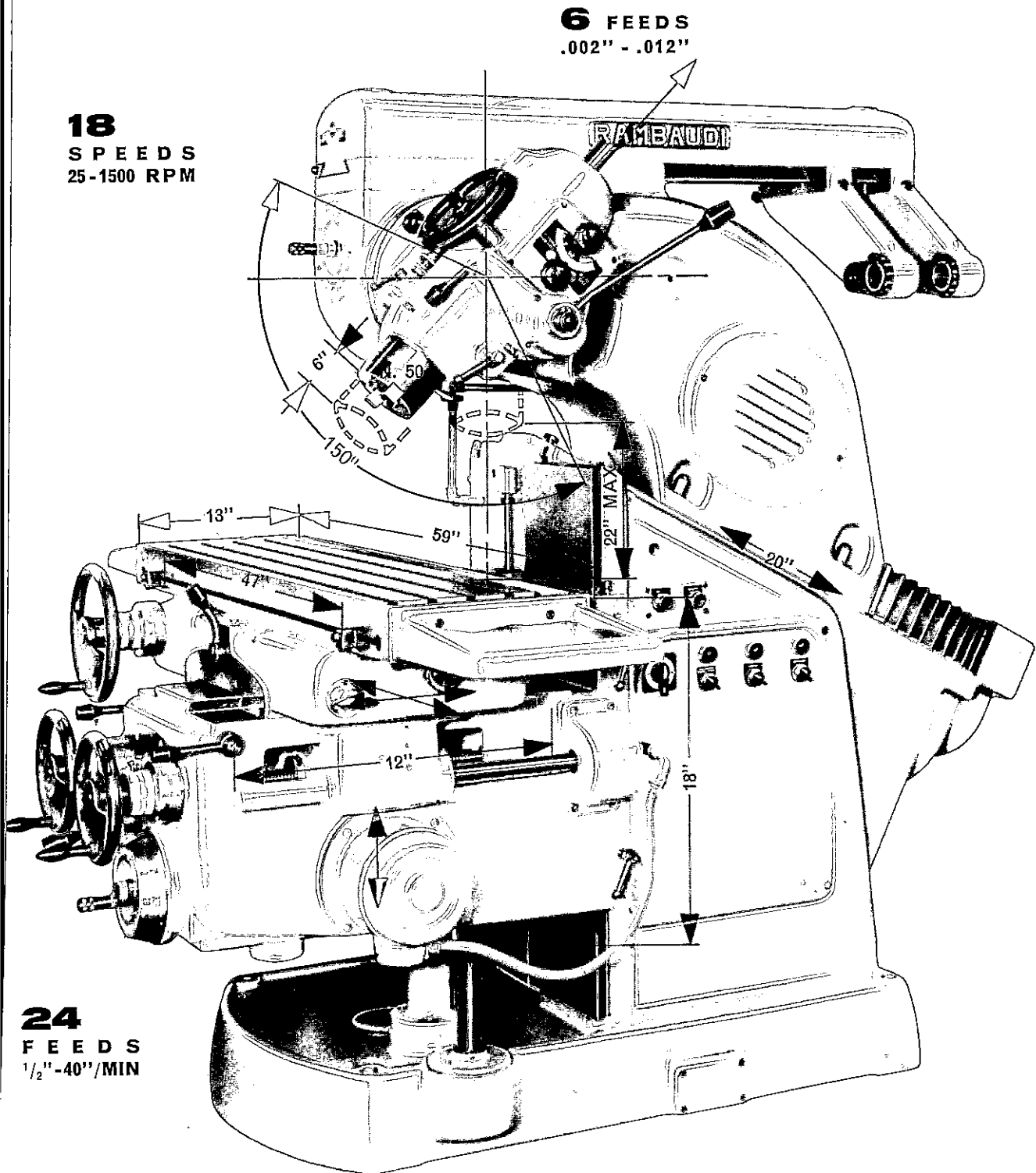


V 2
V 3



UR 60
Plain Carriage

UR 60-U
Universal carriage

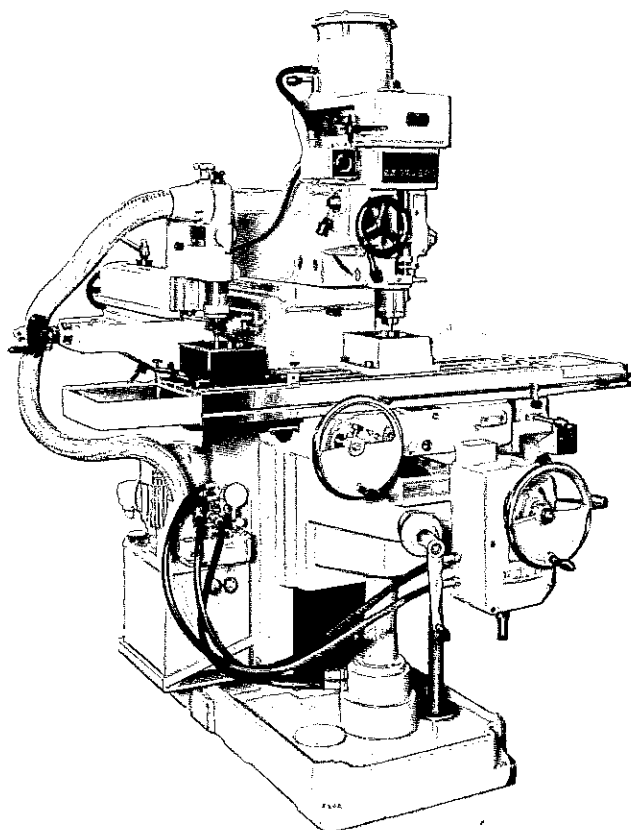


RAMBAUDI

RAM

SPECIFICATIONS		INCHES	
		V2	V3
SPINDLE			
Spindle taper		R 8	N. 40
Quill diameter	ins.	3 ³ / ₈	4 ³ / ₈
N. 16 spindle speeds range	R.P.M.	75-5700	60-3000
Spindle feeds	N.	3	6
Spindle feeds range	in./rev.	.0015-.006	.0015-.008
Quill vertical traverse	ins.	5	5
Spindle motor (two speeds)	HP	3-2.5	5-3.6
Head swivel		180°	180°
Max. and min. distance spindle nose to table	ins.	23 ¹ / ₄ -19	1 ¹ / ₄ -17
Overarm hand-controlled cross traverse	ins.	16	16
Max. and min. distance spindle center to column.	ins.	6	22
TABLE			
Working surface	ins.	42 x 12	
N. 4 T slots, size	ins.	9 ¹ / ₁₆	
Longitudinal traverse	ins.	29 ¹ / ₂	
Cross traverse	ins.	12	
Vertical traverse	ins.	16 ⁵ / ₁₆	
12 feeds range	ins. p. m.	1 ¹ / ₂ -22	
Rapid traverse	ins. p. m.	80	
Motor	HP	0,5	
WEIGHTS and DIMENSIONS			
Net weight	lbs.	3000	3200
Shipping weight	lbs.	3660	3860
Width - length - height	ins.	62 x 59 x 83	62 x 59 x 87

printed in Italy - tomasone & c. - torino



STANDARD EQUIPMENT

*Electric motors - Electrical equipment - Belts - Spindle draw bar
- Set of wrenches - Lubricating pump - Instruction book with
spare parts list.*

COPY MILLING

The V2 and V3 milling machines can be supplied with the hydraulic copying attachment. This feature must be built in at the factory.

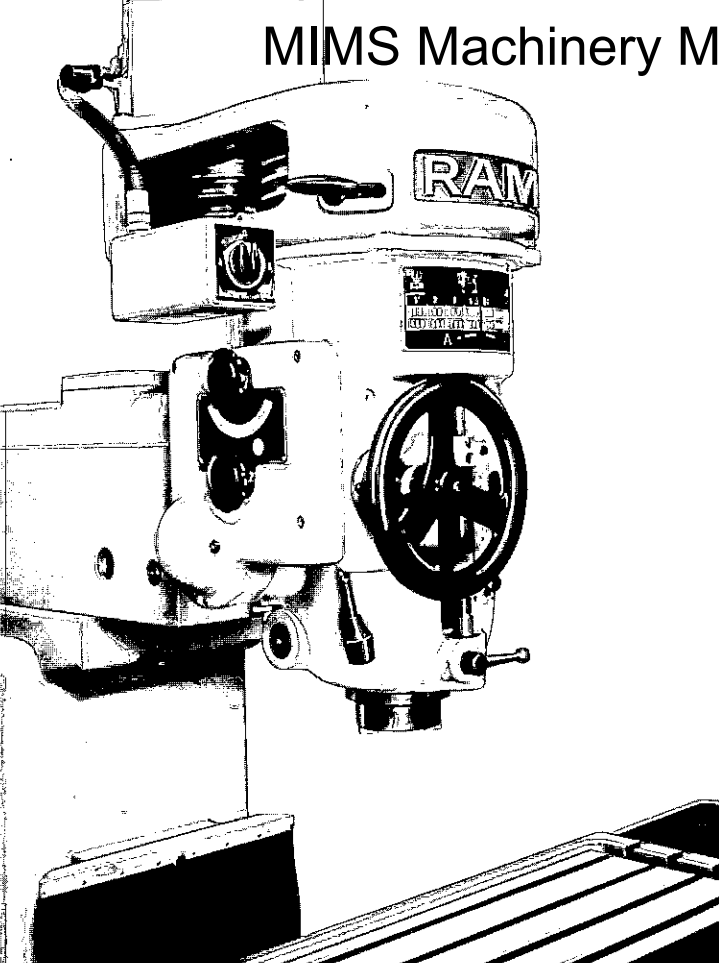
The application of this attachment does not effect the operation of the machine as a conventional milling machine.

The machine can be operated either automatically or by hand. When the machine is set for the automatic operation, attention from the Operator is required only at the beginning of each new cut.

An electric wire, contouring the master form, controls the automatic reversal of the table which operates a solenoid operated hydraulic valve supplying fluid to a hydraulic picking device mounted on the front of the knee. A cross stepping increment is thereby applied at each table reversal and this can be adjusted from .002" to .040".

After each complete scanning of the area the machine stops automatically.

Literature on copy milling machines is available on request.



HEAD MODEL V3

The vertical head V3 provides **16** spindle speeds from 60 to 3000 r.p.m.

60	75	100	120	150	180	220	360
500	600	850	1000	1200	1500	1800	3000

6 rates of power down feed are provided. An overload slipping clutch is incorporated providing protection in the feed drive.

Inches rev.	.0015	.002	.003	.004	.006	.008
----------------	-------	------	------	------	------	------

Vertical travel 5"

Quill diameter $4\frac{3}{8}$ "

Spindle nose N. 40 Taper

Power of two speeds motor HP 4.8 - 3.6

Working capacity.

Face milling: max. dia. 4" with inserted tooth cutters.

Drilling: with the max. feed .008 inch/rev. the max. dia. in steel is $1\frac{3}{16}$ " in cast iron $1\frac{9}{16}$ ".

Boring: max. dia. 8" with boring heads.

Grinding: min. wheel dia. 3".

The vertical heads are of sturdy design and only highest quality material is used in their construction. All parts are manufactured and assembled to high precision standards, thereby ensuring maximum operating efficiency. The spindle is hardened and ground and mounted in high precision bearings. The quill is also hardened and ground and is one piece with the rack, the teeth are finish ground.

HEAD MODEL V2

The vertical head V2 provides **16** spindle speeds from 75 to 5700 RPM.

75	125	150	210	250	355	420	600
710	1000	1200	1680	2000	2850	3360	5700

3 rates of power down feed are provided. An overload slipping clutch is incorporated providing protection in the feed drive.

Inches rev.	.0015	.003	.006
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Vertical travel 5"

Quill diameter $3\frac{3}{8}$ "

Spindle nose R8 Taper

Power of two speeds motor HP 3 - 2.5

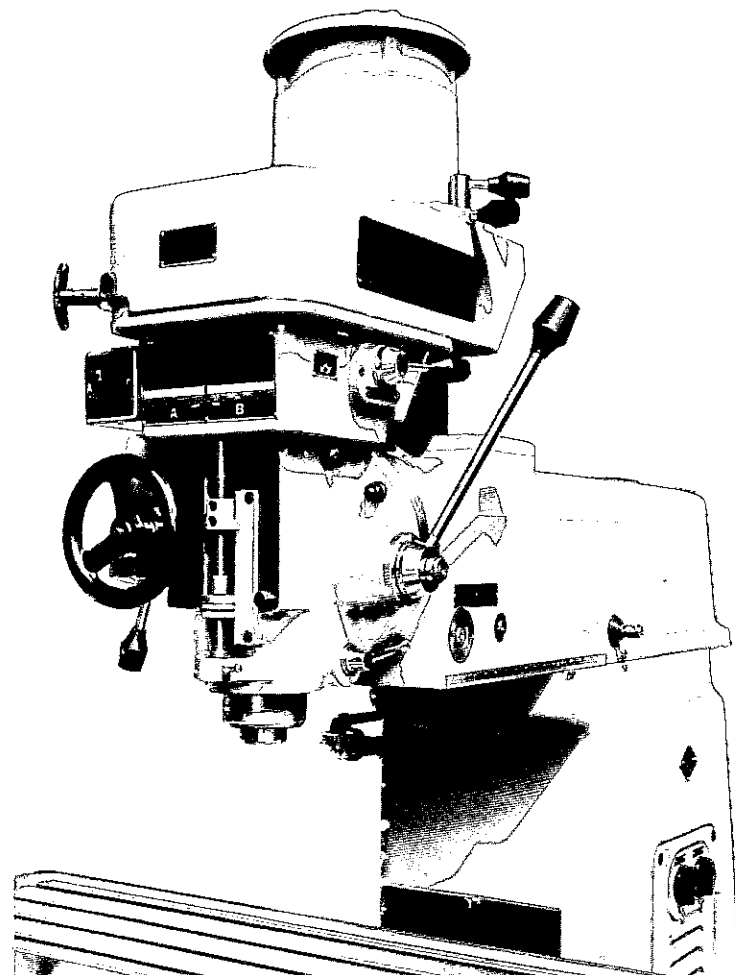
Working capacity.

Face milling: max. dia. 3" with inserted tooth cutters.

Drilling: with the max. feed .006 inch/rev. the max. dia. in steel is $1\frac{3}{16}$ " in cast iron 1".

Boring: max. dia. 6" with boring heads.

Grinding: min. wheel dia. $1\frac{9}{16}$ ".

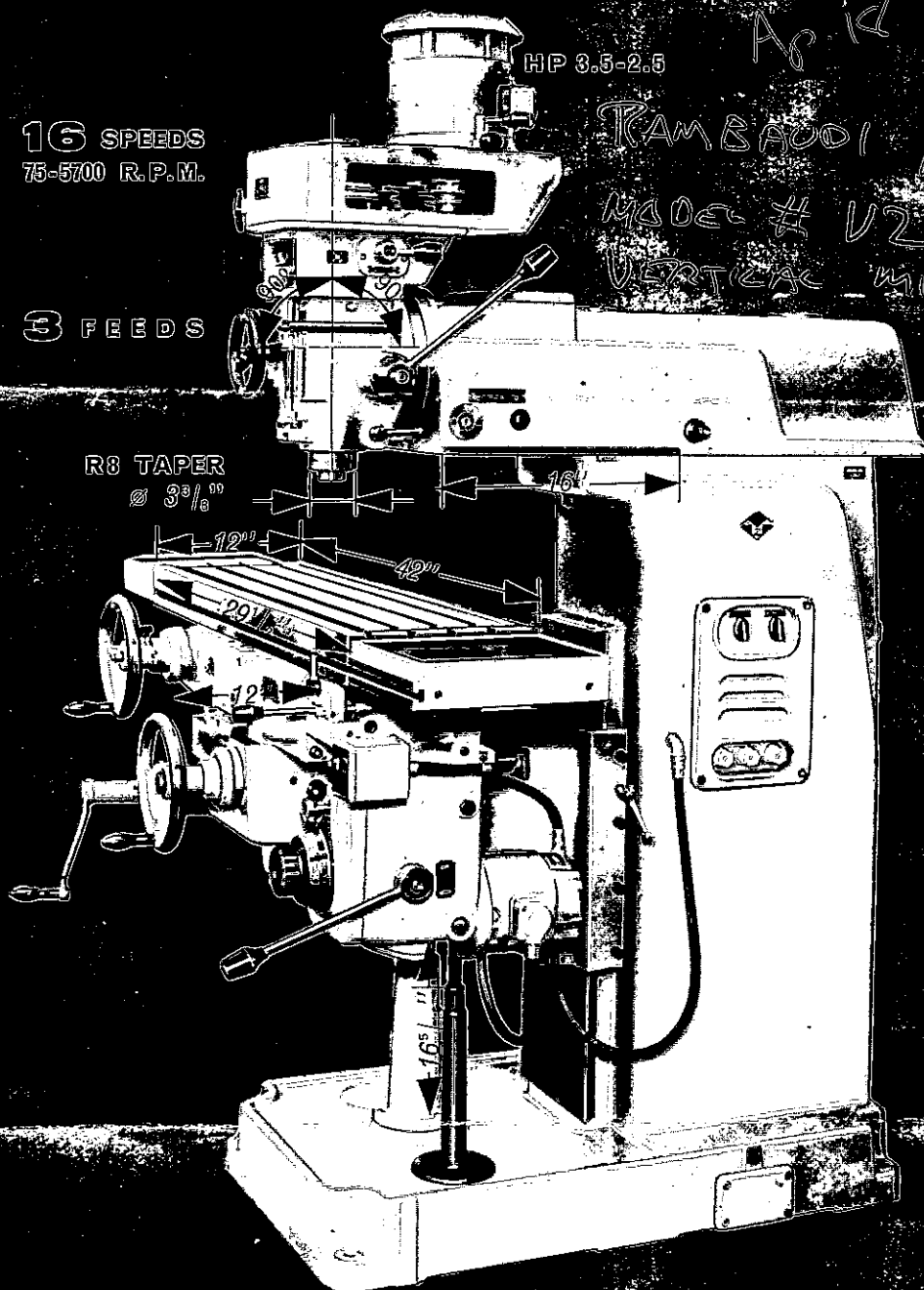


RAM

16 SPEEDS
75-5700 R.P.M.

3 FEEDS

R8 TAPER
Ø 3 1/8"



HP 3.5-2.5

RAMBAUDI

MODEL # V2

VERTICAL MILLER WITH STD

V2

E.F.O.,
\$ 4,250.00

VERSATILITY
ECONOMY
ACCURACY
EFFICIENCY
RIGIDITY

V3

\$ 5,250.00

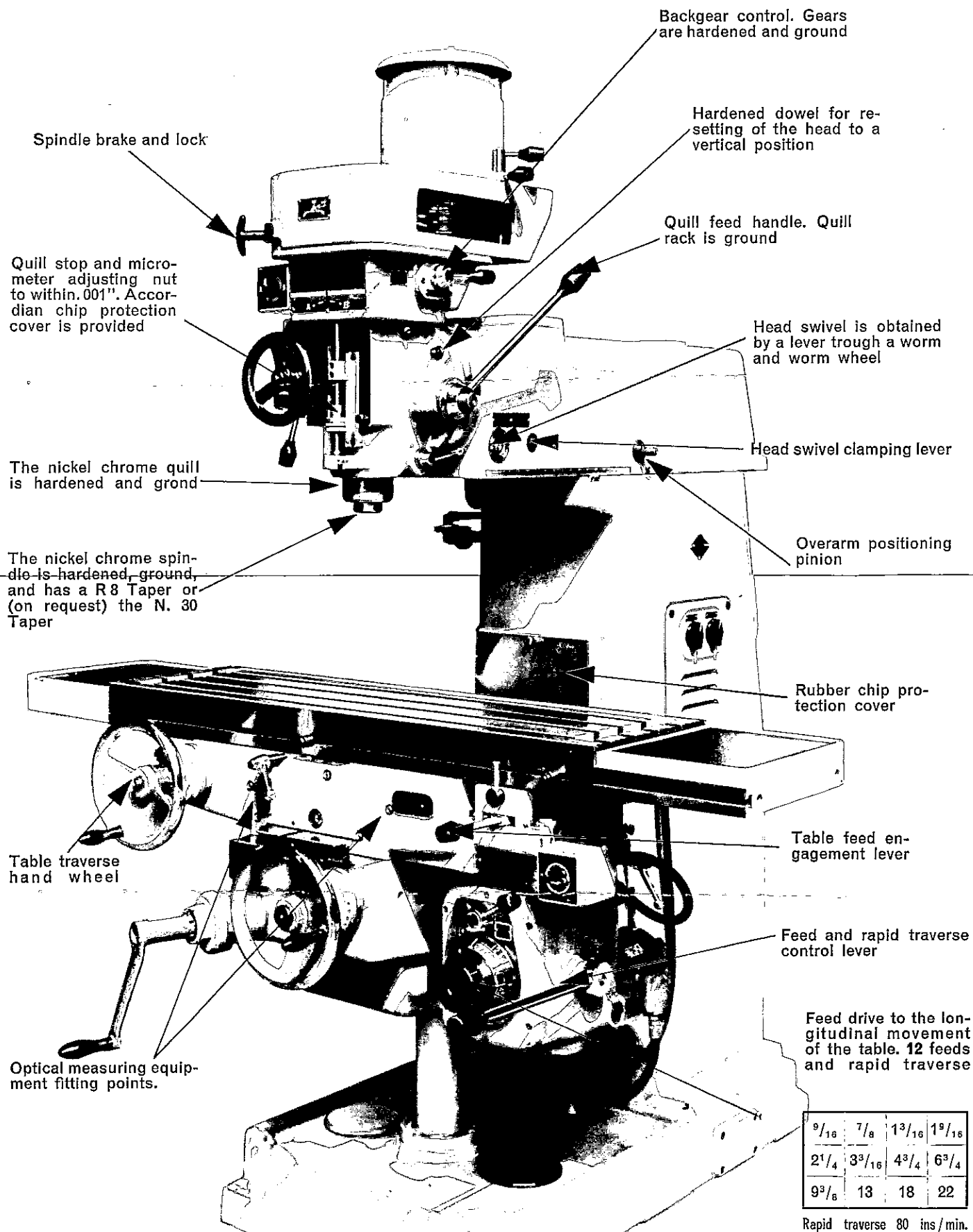
HP 5-3.6

16 SPEEDS
60-3000 R.P.M.

6 FEEDS

N. 40 TAPER
Ø 4 1/8"





All leadscrews are hardened and ground

$\frac{9}{16}$	$\frac{7}{8}$	$1\frac{3}{16}$	$1\frac{9}{16}$
$2\frac{1}{4}$	$3\frac{3}{16}$	$4\frac{3}{4}$	$6\frac{3}{4}$
$9\frac{3}{8}$	13	18	22

Rapid traverse 80 ins/min.

MMS

MIMS Machinery Movers mimsriggers.com

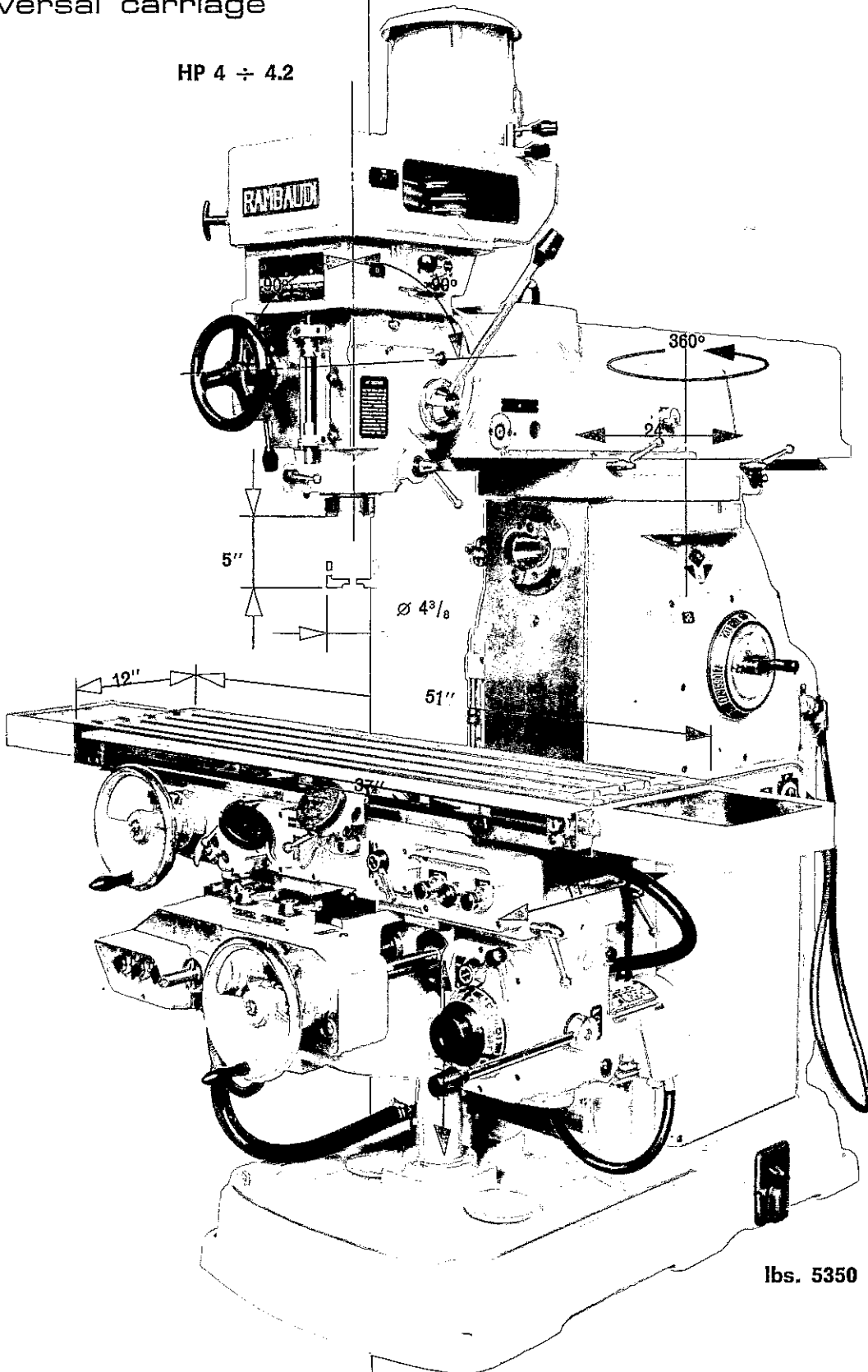
Changeover for either vertical or horizontal operation is exceptionally quick and simple.
Correct location in either position is assured by means of a sturdy reference pin.

Plain carriage

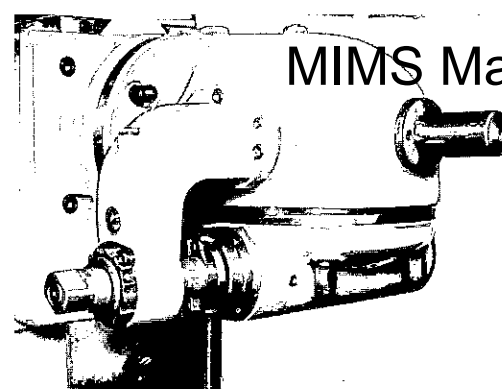
MS3-U

Universal carriage

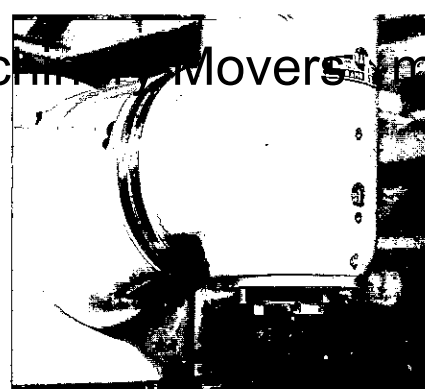
HP 4 ÷ 4.2



lbs. 5350



Double swivel head



Vertical head

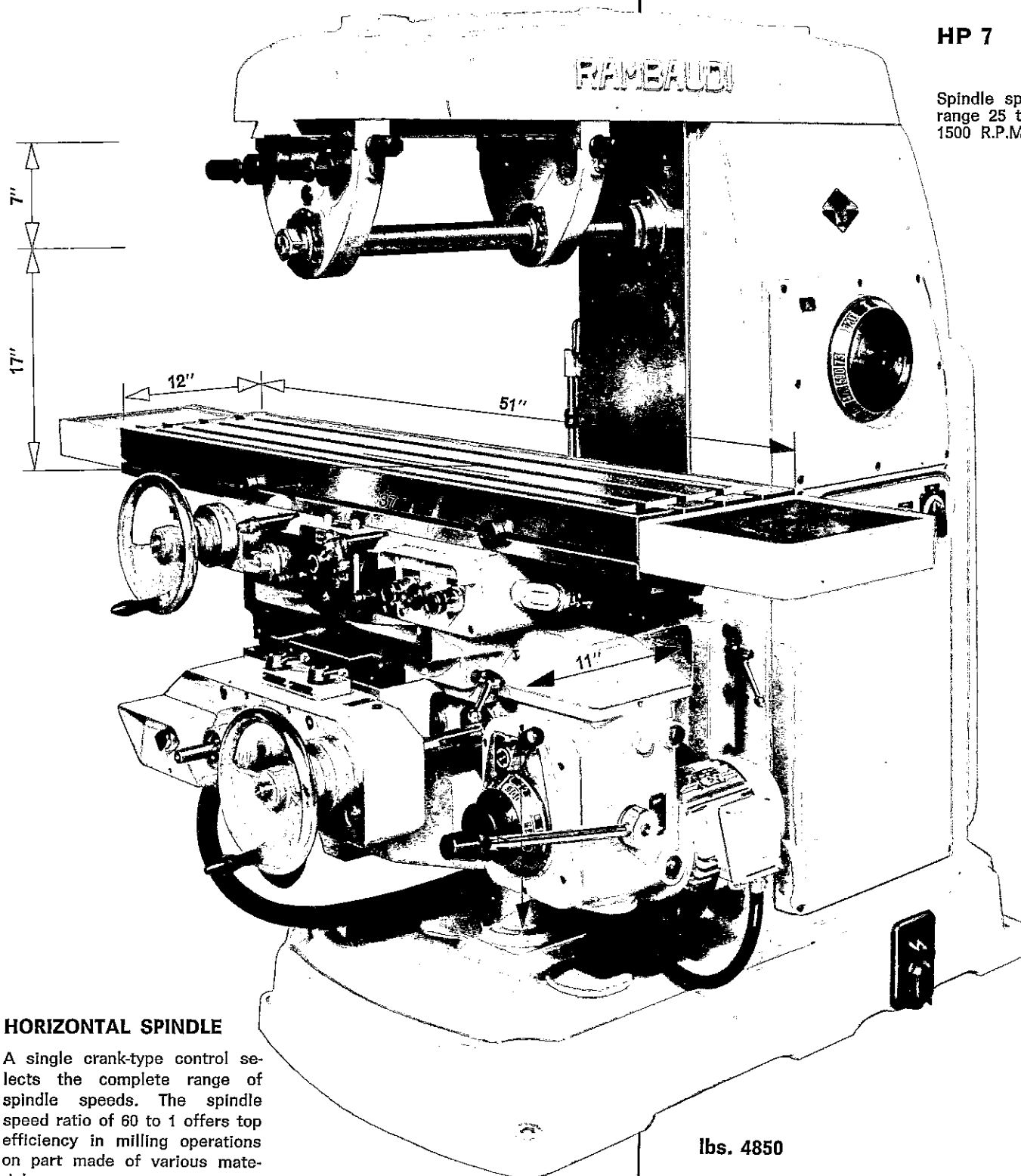
Plain carriage

MU

Universal carriage

HP 7

Spindle speed
range 25 to
1500 R.P.M.



HORIZONTAL SPINDLE

A single crank-type control selects the complete range of spindle speeds. The spindle speed ratio of 60 to 1 offers top efficiency in milling operations on part made of various materials.

lbs. 4850

Feed Controls

Table traverse handwheel.

Table clamping levers.

Vertical feed engaging lever.

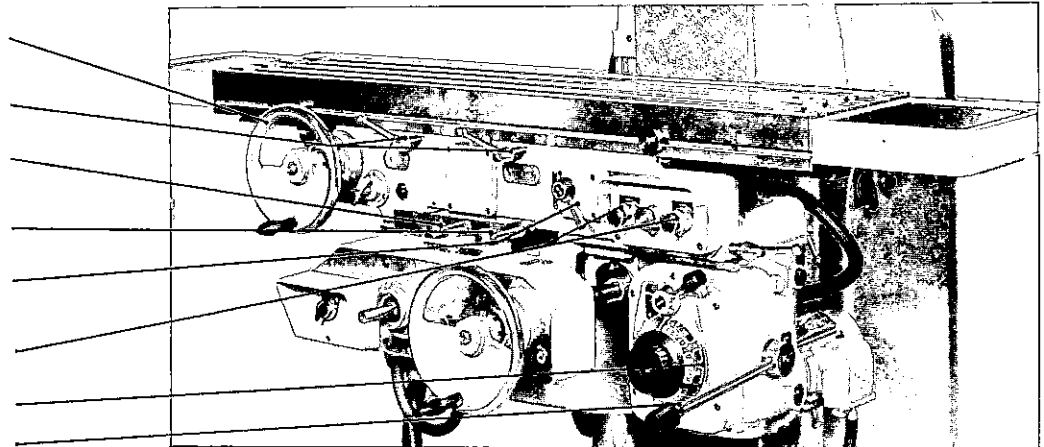
Cross feed engaging lever.

Longitudinal feed engaging lever.

Feed directional push buttons.

Feed selector dial.

Rapid traverse control lever.



All controls - knee, saddle and table - are compactly situated on the front in easy-to-reach positions, thereby reducing effort and inducing automatic movements by the operator.

A safety device is also incorporated to prevent damage should the operator make a wrong control.

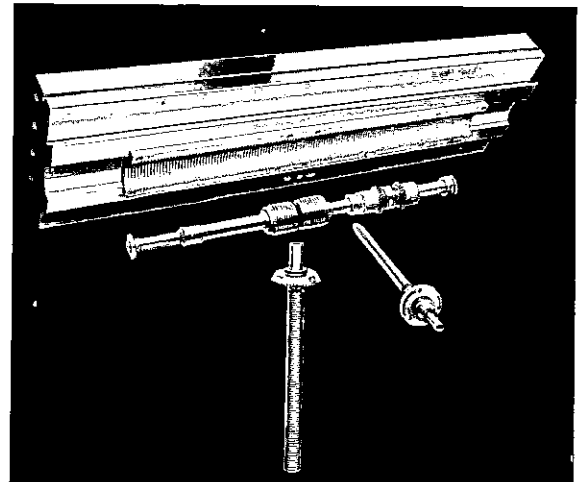
UNIVERSAL TABLE

On request all the models can be supplied with a universal swivel type table, graduated in degrees, available rotation $\pm 45^\circ$.

When so equipped a «U» is added to the machine designation.

LEADSCREWS

All leadscrews are made of finish ground special steel with excellent wearability and long operating life. Screw accuracy is $.001''/\text{foot}$ (0,02 mm. on 300 mm).



HEAD MOD. N. 2

The vertical head N. 2 provides 16 spindle speeds from 75 to 5700 R.P.M. at 60 cycles.

75	125	150	210	250	355	420	600
710	1000	1200	1680	2000	2850	3360	5700

and from 65 to 4750 R.P.M. at 50 cycles.

65	105	130	175	210	300	350	500
600	825	1000	1400	1650	2375	2800	4750

3 rates of power down feed are provided. An overload slipping clutch is incorporated providing protection in the feed drive.

Inches	.0015	.003	.006
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Vertical travel 5"

Quill diameter 3³/₈"

Spindle nose R8 Taper (N.S. 30 on request)

Power of two speeds motor HP 3 - 2.5 (60 cycles)
HP 2.5 - 2 (50 cycles)

WORKING CAPACITY

Face milling: max. dia. 3" with inserted tooth cutters.

Drilling: with the max. feed .006 inch/rev. the max. dia. in steel is 1³/₁₆" in cast iron 1". Boring: max. dia. 6" with boring heads. Grinding: min. wheel dia. 1⁷/₁₆".

HEAD MOD. N. 3

The vertical head N. 3 provides 16 spindle speeds from 60 to 3000 R.P.M. at 60 cycles.

60	75	100	120	150	180	220	360
500	600	850	1000	1200	1500	1800	3000

and from 50 to 2500 R.P.M. at 50 cycles.

50	60	85	100	120	150	180	300
400	500	700	800	1000	1200	1500	2500

3 rates of up and down power feed are provided. An overload slipping clutch is incorporated providing protection in the feed drive.

Inches	.0015	.003	.006
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Vertical travel 5"

Quill diameter 4³/₈"

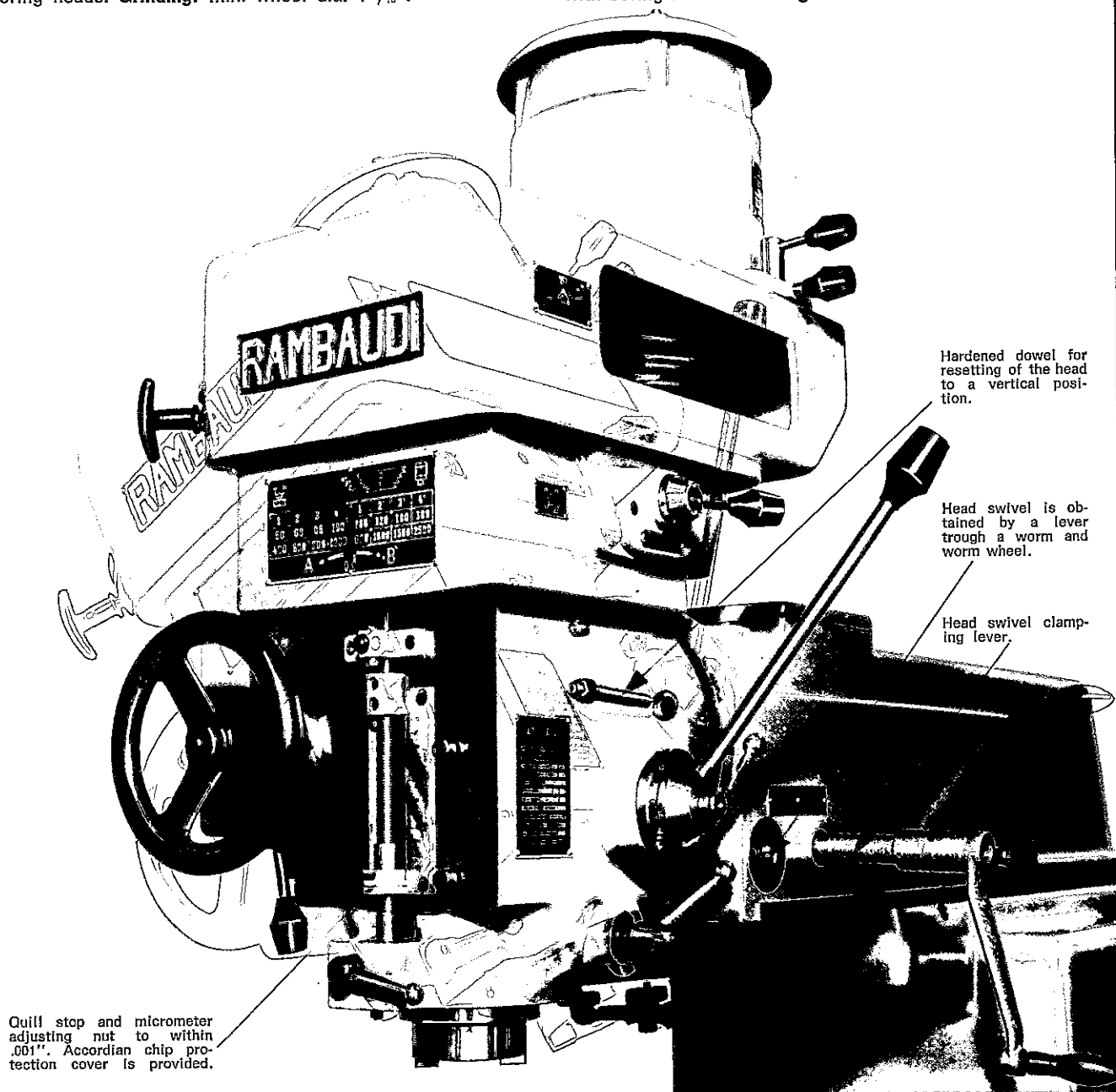
Spindle nose N. 40 Taper

Power of two speeds motor HP 3 - 3.6 (60 cycles)
HP 4 - 3 (50 cycles)

WORKING CAPACITY

Face milling: max. dia. 4" with inserted tooth cutters.

Drilling: with the max. feed .006 inch/rev. the max. dia. in steel is 1³/₁₆", in cast iron 1⁷/₁₆". Boring: max. dia. 8" with boring heads. Grinding: min. wheel dia. 3".

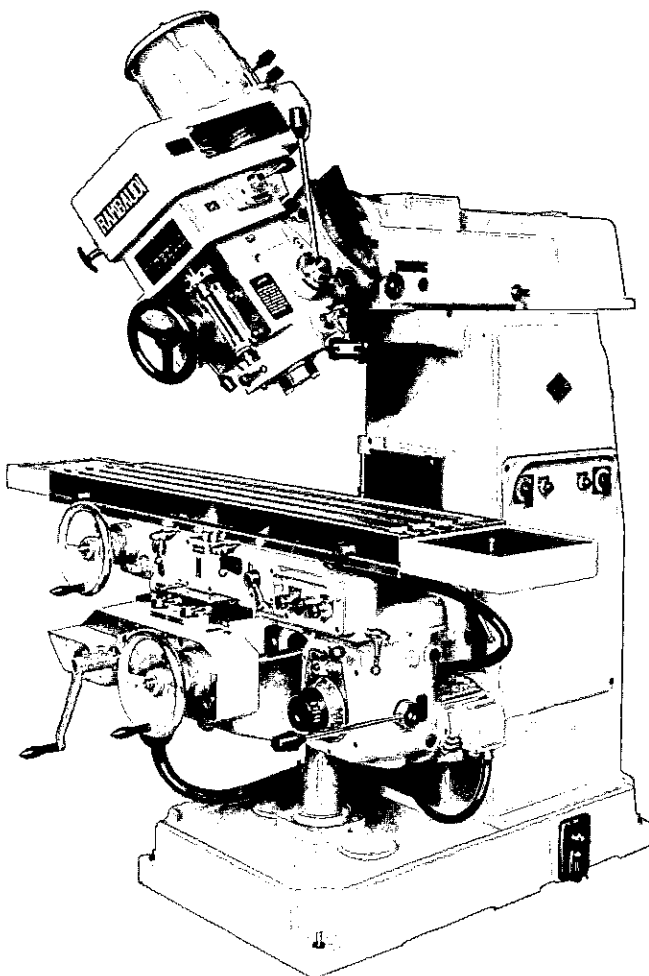
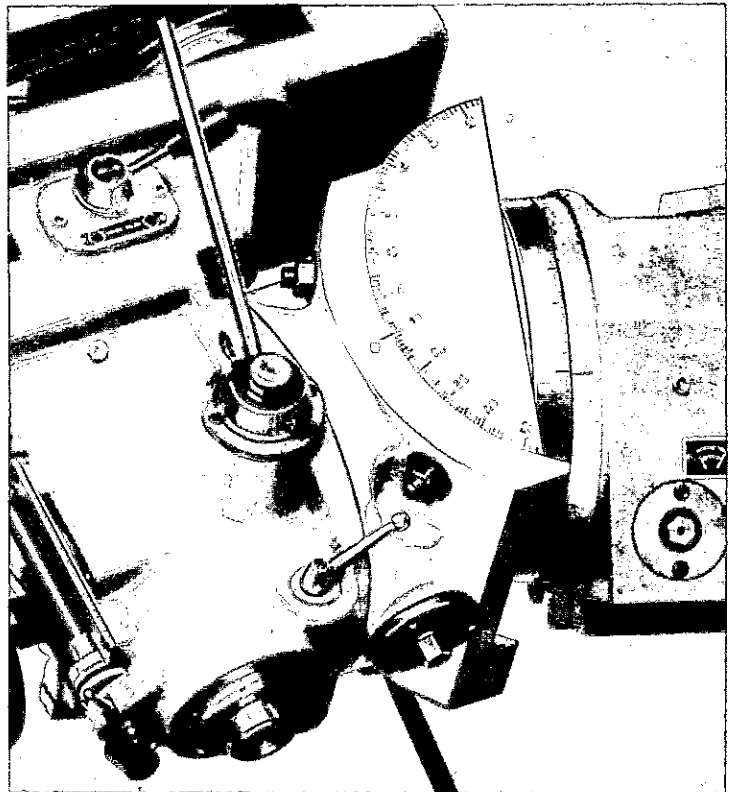


Quill stop and micrometer adjusting nut to within .001". Accordion chip protection cover is provided.



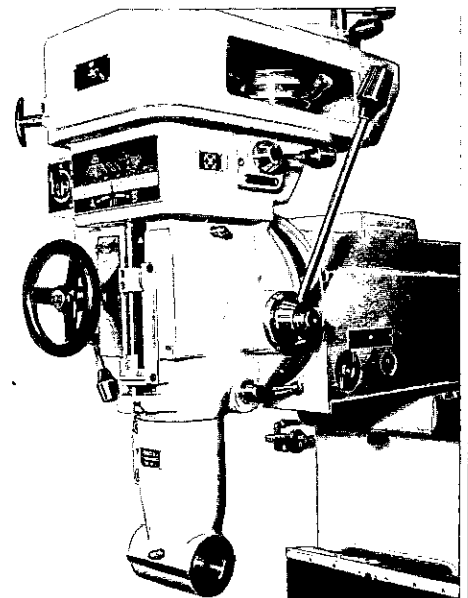
SWIVEL JOINT

With this attachment the spindle swings across table 30 degrees forward and backward and of course rotates in the direction of table 180 degrees. Both angular movements of the head are controlled by worm gears for ease of adjustment. Both swivels are engraved to assist in settings. Despite this universal feature the head is extremely rigid in its mounting.



RIGHT ANGLE ATTACHMENT

The right angle attachment further increases the capacity and range of the vertical heads. Many awkward machining operations in angles and cavities which would not ordinarily be possible are thus added to the M machines range.



GENERAL SPECIFICATIONS		INCHES					METRIC			
		M 2	MG 2	M 3	MG 3		M 2	MG 2	M 3	MG 3
VERTICAL HEADSTOCK										
Spindle taper		R 8 (or N.S. 30) N.S. 40					R 8 (or N.S. 30) N.S. 40			
Spindle stroke, power or hand operated	in.	5				mm.	125			
3 Spindle power feeds range	I.p.r.	.0015 ÷ .006				mm/rev.	0.035 ÷ 0.14			
16 Spindle speed range: 50 cycles	R.P.M.	65-4750 50-2500				R.P.M.	65-4750 50-2500			
60 cycles	R.P.M.	75-5700 60-3000				R.P.M.	75-5700 60-3000			
Head swivel		180°					180°			
Max. distance spindle nose to table	in.	20	21½	19	20	mm.	505	545	475	510
Min. distance spindle nose to table	in.	2½	4	1	2½	mm.	60	100	30	65
Overarm travel	in.	16	24	14	24	mm.	400	600	350	600
Max. distance spindle center to column	in.	22	28	22	30	mm.	580	700	550	760
Min. distance spindle center to column.	in.	6	4	8	6	mm.	160	100	200	160
Overarm swivel		180°					180°			
TABLE										
Working surface	in.	51 x 12				mm.	1300 x 300			
T-slots number (width)		4 (1½)					4 (18)			
Table longitudinal traverse	in.	37				mm.	950			
Manual cross traverse	in.	12				mm.	300			
Power cross traverse	in.	11				mm.	280			
Manual vertical traverse	in.	17½				mm.	445			
Power vertical traverse		16½				mm.	415			
12 longitudinal and cross power feeds range	I.p.m.	9/16 ÷ 22				mm./1'	12 ÷ 550			
12 vertical power feeds range	I.p.m.	4/16 ÷ 11				mm./1'	6 ÷ 275			
Longitudinal and cross rapid traverse	I.p.m.	80				mm./1'	2000			
Vertical rapid traverse	I.p.m.	40				mm./1'	1000			
ELECTRICAL EQUIPMENT										
Vertical spindle: 50 cycles	HP	2.5 ÷ 3 3 ÷ 3.5				HP	2.5 ÷ 3 3 ÷ 3.5			
60 cycles	HP	3 ÷ 3.6 3.5 ÷ 4.2				HP	3 ÷ 3.6 3.5 ÷ 4.2			
Power feed	HP	1.25				HP	1.25			
Coolant pump	HP	0.15				HP	0.15			
WEIGHTS AND DIMENSIONS										
Net weight	lbs.	4000	4100	4250	4350	Kg.	1800	1850	1900	1950
Shipping weight	lbs.	4900	5000	5100	5200	Kg.	2200	2250	2300	2350
Overall dimensions (width-length-height)	in.	71x55x87 71x59x87				cm.	180x140x220 180x150x220			
Shipping crate dimensions (width-length-height)	in.	69x55x83 69x55x83				cm.	175x140x210 175x140x210			

EXTRA EQUIPMENT

The use of correct attachments can give the machine increased versatility and usefulness.

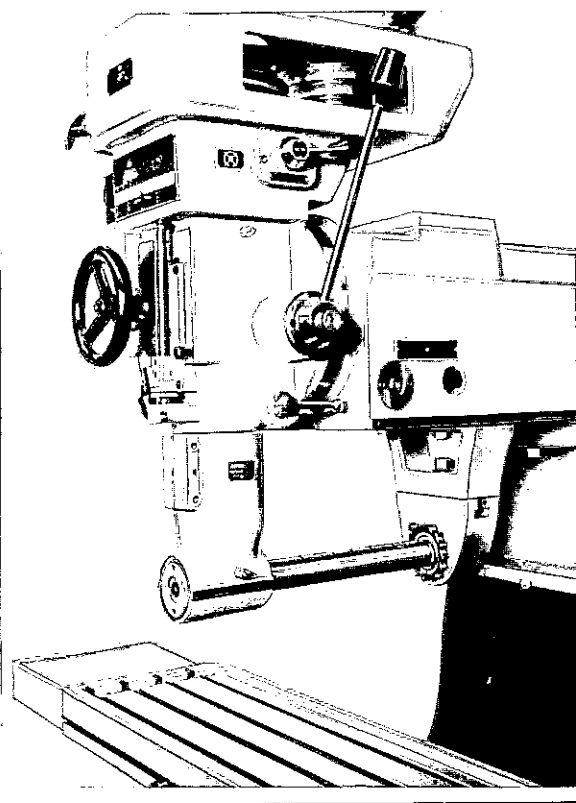
Ask for the leaflets covering the following equipment:

Dividing heads — Universal swivelling table — Rotary table — Swivel vice — Optical measuring equipment — Precision measuring equipment with dial indicators and trays for rods — Graduated scales — Slotting attachment — Right angle attachment — Horizontal milling attachment — Boring head — Manual copying attachment — Raising block — Magnifying glass — Illuminating lamp — Drill chuck — M. Adaptors — Collets — Shell end mill arbors — Stub arbors — Cutters — Grinding attachment.

HORIZONTAL MILLING ATTACHMENT

With the right angle attachment in conjunction with the arbor support the vertical machine can be converted from vertical to a horizontal machine capable of slotting, sawing, etc.

The attachment mounts on the spindle nose and the arbor support on the overarm thus providing rigid support for the milling cutter.

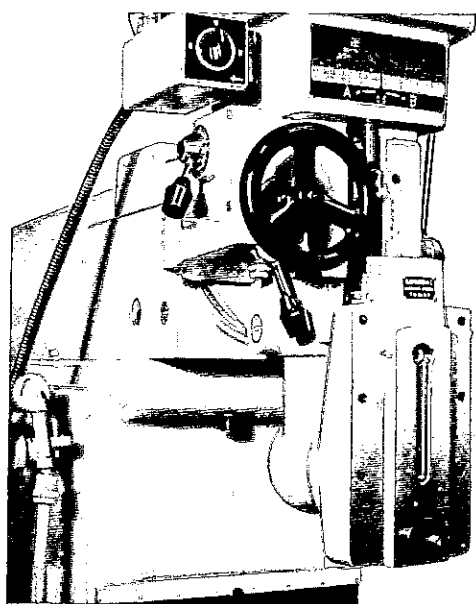


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Horizontal and Universal Models

GENERAL SPECIFICATIONS	INCHES						METRIC					
	MS2	MS2/U	MS3	MS3/U	MO	MU	MS2	MS2/U	MS3	MS3/U	MO	MU
VERTICAL HEADSTOCK												
Spindle taper	R 8 (or NS.30)		NS.40		—		R 8 (or NS.30)		NS.40		—	
Spindle stroke, power or hand operated	5		—		—		125		—		—	
3 Spindle power feeds range	.0015 ÷ .006		—		—		0.035 ÷ 0.14		—		—	
16 Spindle speed range: 50 cycles	65 - 4750		50 - 2500		—		65 - 4750		50 - 2500		—	
60 cycles	75 - 5700		60 - 3000		—		75 - 5700		60 - 3000		—	
Head swivel	180°		—		—		180°		—		—	
Max. distance spindle nose to table	21½		20		—		545		515		—	
Min. distance spindle nose to table	4		2½		—		100		70		—	
Overarm travel	23 ½		—		—		600		—		—	
Max. distance spindle center to column	27½		29½		—		700		750		—	
Min. distance spindle center to column	4		6		—		100		150		—	
Overarm swivel	360°		—		—		360°		—		—	
HORIZONTAL SPINDLE												
Spindle taper	N.S. 50		—		—		N.S. 50		—		—	
Cutter max. dia.	12		—		—		300		—		—	
18 Spindle speeds range	25 - 1500		—		—		25 - 1500		—		—	
Min. distance spindle center to table	0		—		—		0		—		—	
Max. distance spindle center to table	17½		15		17½		440		385		440	
TABLE												
Working surface	51 x 12		—		—		1300 x 300		—		—	
Table swivel	±45°		±45°		±45°		±45°		±45°		±45°	
Number T-slots (1½" width)	4		3		4		3		4		3	
Longitudinal traverse	37		35		37		950		900		950	
Manual cross traverse	12		—		—		300		—		—	
Power cross traverse	11		—		—		280		—		—	
Manual vertical traverse	17½		—		—		445		—		—	
Power vertical traverse	16½		—		—		415		—		—	
12 longitudinal and cross power feeds range	9/16 - 22		—		—		12 - 550		—		—	
12 vertical power feeds range	4/16 - 11		—		—		6 - 275		—		—	
Longitudinal and cross rapid traverse	80		—		—		2000		—		—	
Vertical rapid traverse	40		—		—		1000		—		—	
ELECTRICAL EQUIPMENT												
Vertical spindle: 50 cycles	2.5 ÷ 3		3 ÷ 3.5		—		2.5 ÷ 3		3 ÷ 3.5		—	
60 cycles	3 ÷ 3.6		3.5 ÷ 4.2		—		3 ÷ 3.6		3.5 ÷ 4.2		—	
Horizontal spindle: 50 cycles	6		—		—		6		—		—	
60 cycles	7.2		—		—		7.2		—		—	
Power feed	1.25		—		—		1.25		—		—	
Coolant pump	0.15		—		—		0.15		—		—	
WEIGHTS AND DIMENSIONS												
Net weight	5100		5200		5300		5400		4900		5000	
Shipping weight	6000		6100		6200		6300		5800		5900	
Overall dimensions (width-length-height)	71x55x83		71x55x83		71x55x83		71x63x65		180x140x210		180x160x165	
Shipping crate dimensions (width-length-height)	69x55x83		69x55x83		69x67x71		—		175x140x210		175x170x180	

Specifications and illustration must not be considered binding in detail as it is our constant aim to supply machines representing the latest developments in machine tool design.



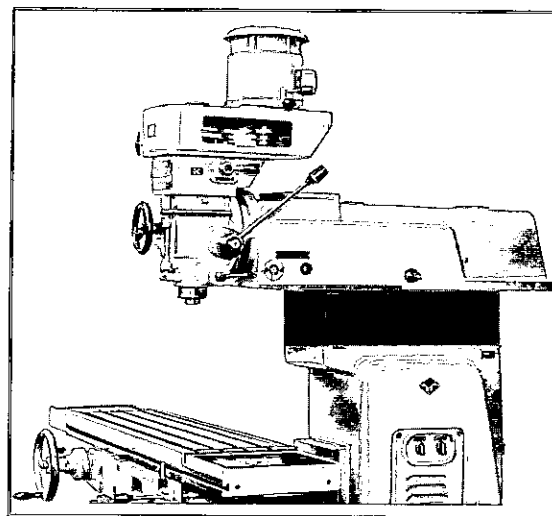
SHAPING ATTACHMENT

The shaping attachment can be easily mounted on the head. The ram stroke is adjustable from 0 to 3.3/16" (0 to 80 mm.).

RAISING BLOCK

By the fitting of a raising block (on request) the spindle nose to table distance can be increased.

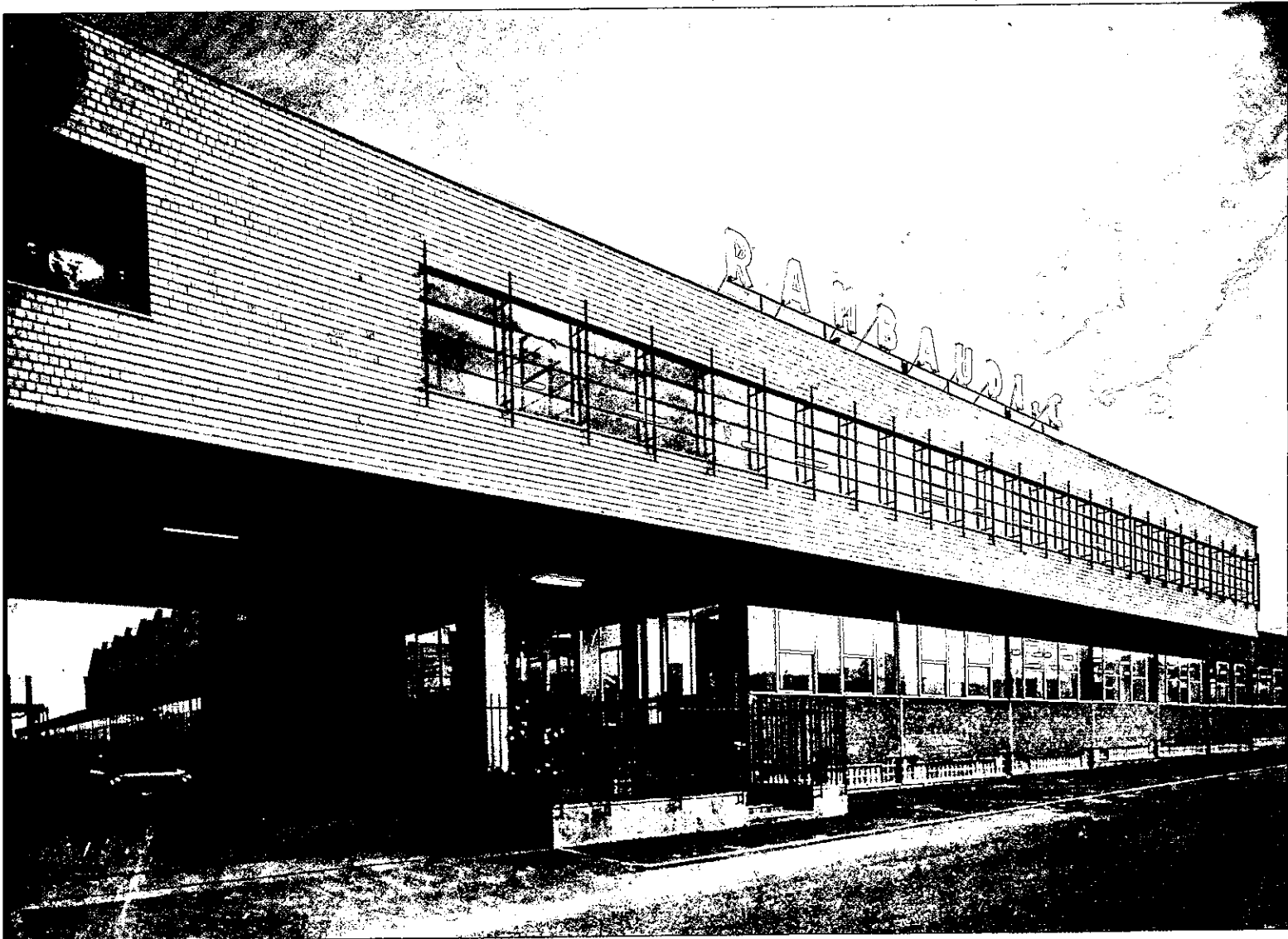
Two blocks are available: 4" and 8" (100 and 200 mm.) thickness.





- V Series Turret type machines
- M Series Machines
- F Series Machines
- Die-sinking machines
- Ramcop 360° - 2D and 360° - 3D hydraulic tracing machines
- N.C. milling machines

Cat. M - 4000 - 1968 Printed in Italy - Mario Gros / Tomasone & C. - Torino

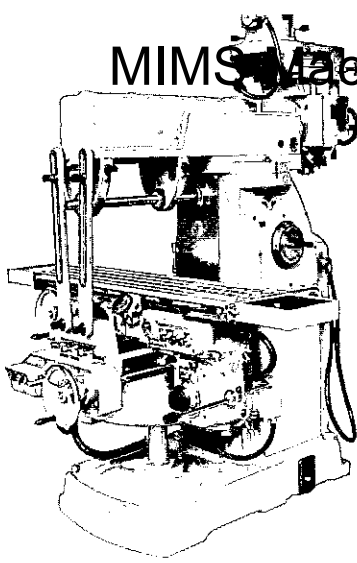


MMS2

Plain carriage

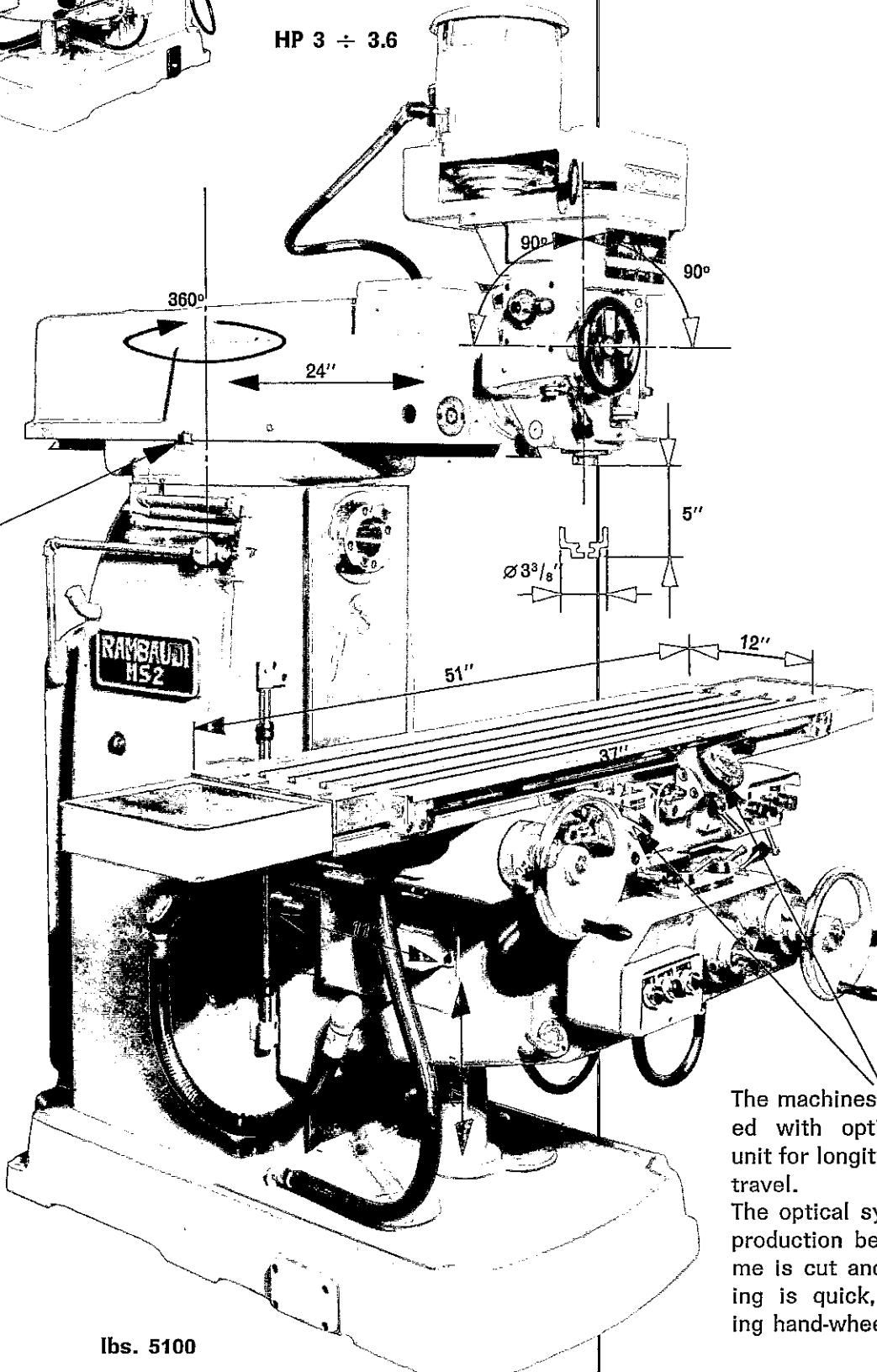
MS2-U

Universal carriage



HP 3 ÷ 3.6

Overarm
setting
tapered
dowel

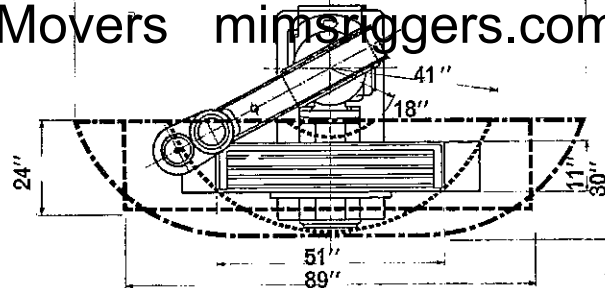


lbs. 5100

The machines may be equipped with optical positioning unit for longitudinal and cross travel.

The optical system increases production because set-up time is cut and table positioning is quick, without counting hand-wheel turns.

MIG3



Extra wide spindle working area with the 37" (950 mm.) longitudinal and 11" (280 mm.) cross traverse of the table a large working area is provided which is further increased by virtue of the ram travel of 24" (600 mm.) and its arc of swing.

This therefore in effect provides 3 working areas as depicted in the sketch.

Line -----

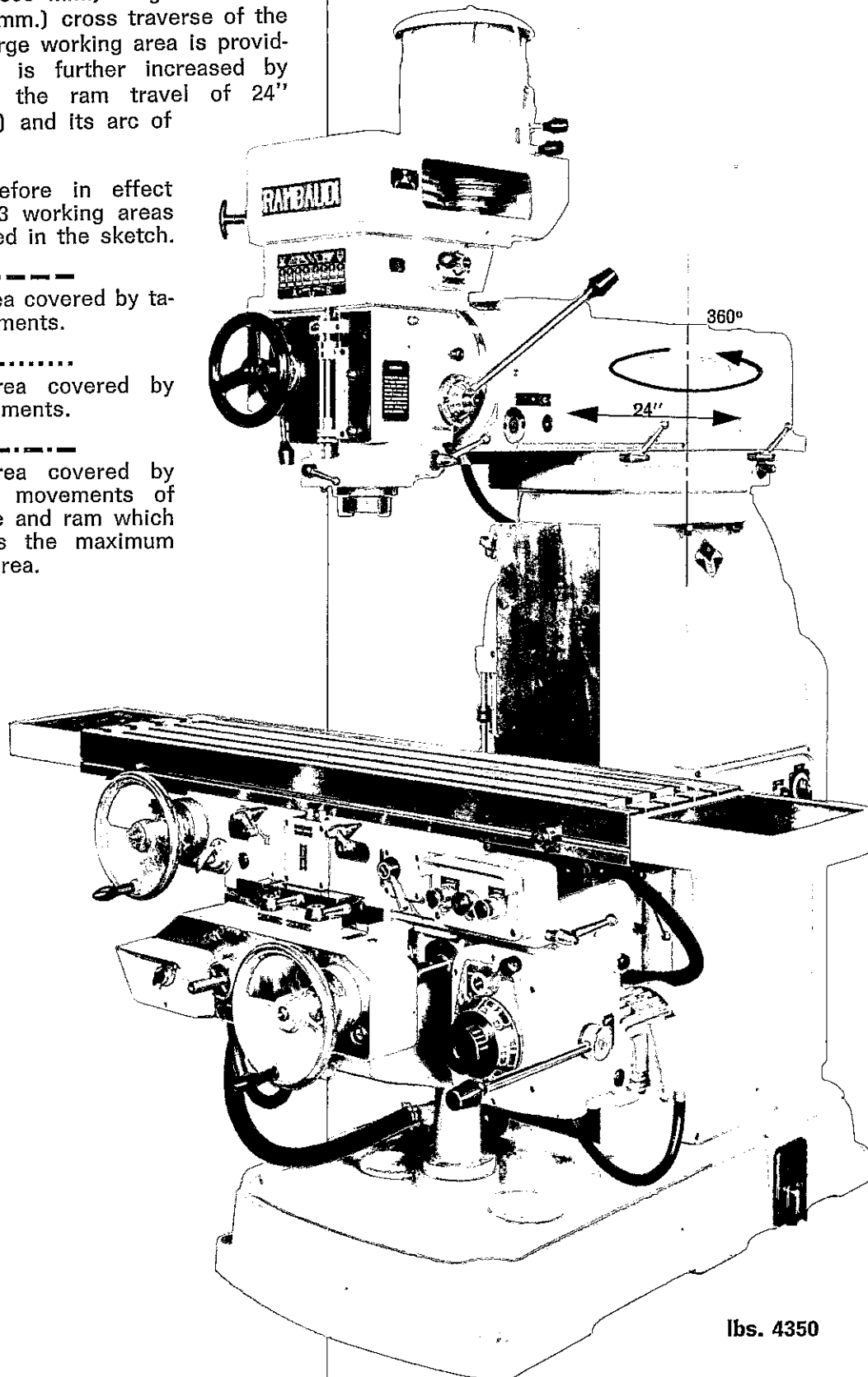
shows area covered by table movements.

Line

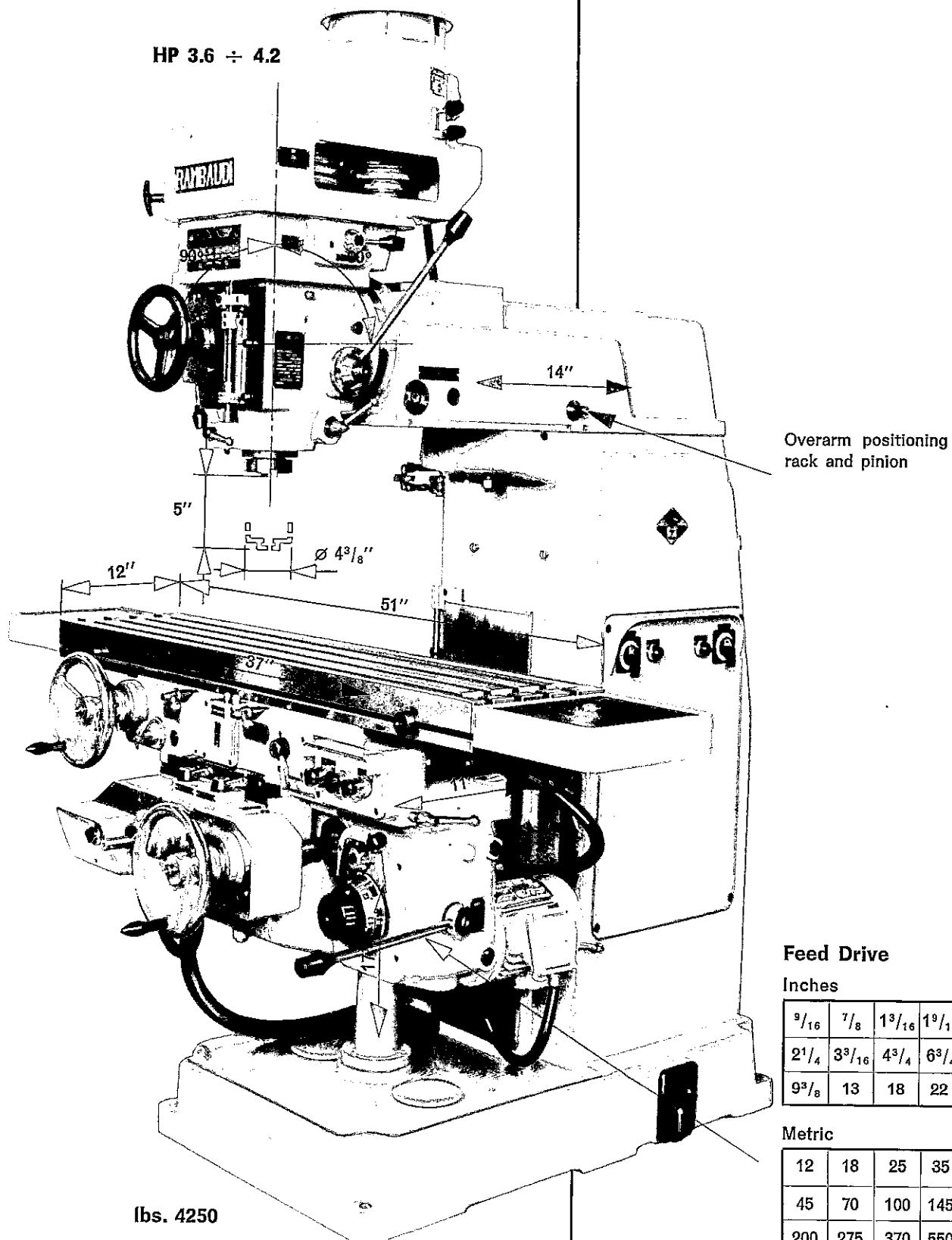
shows area covered by ram movements.

Line -----

shows area covered by combined movements of both table and ram which represents the maximum working area.



Ibs. 4350



Feed Drive

Inches

9/16	7/8	1 3/16	1 9/16
2 1/4	3 3/16	4 3/4	6 3/4
9 3/8	13	18	22

Metric

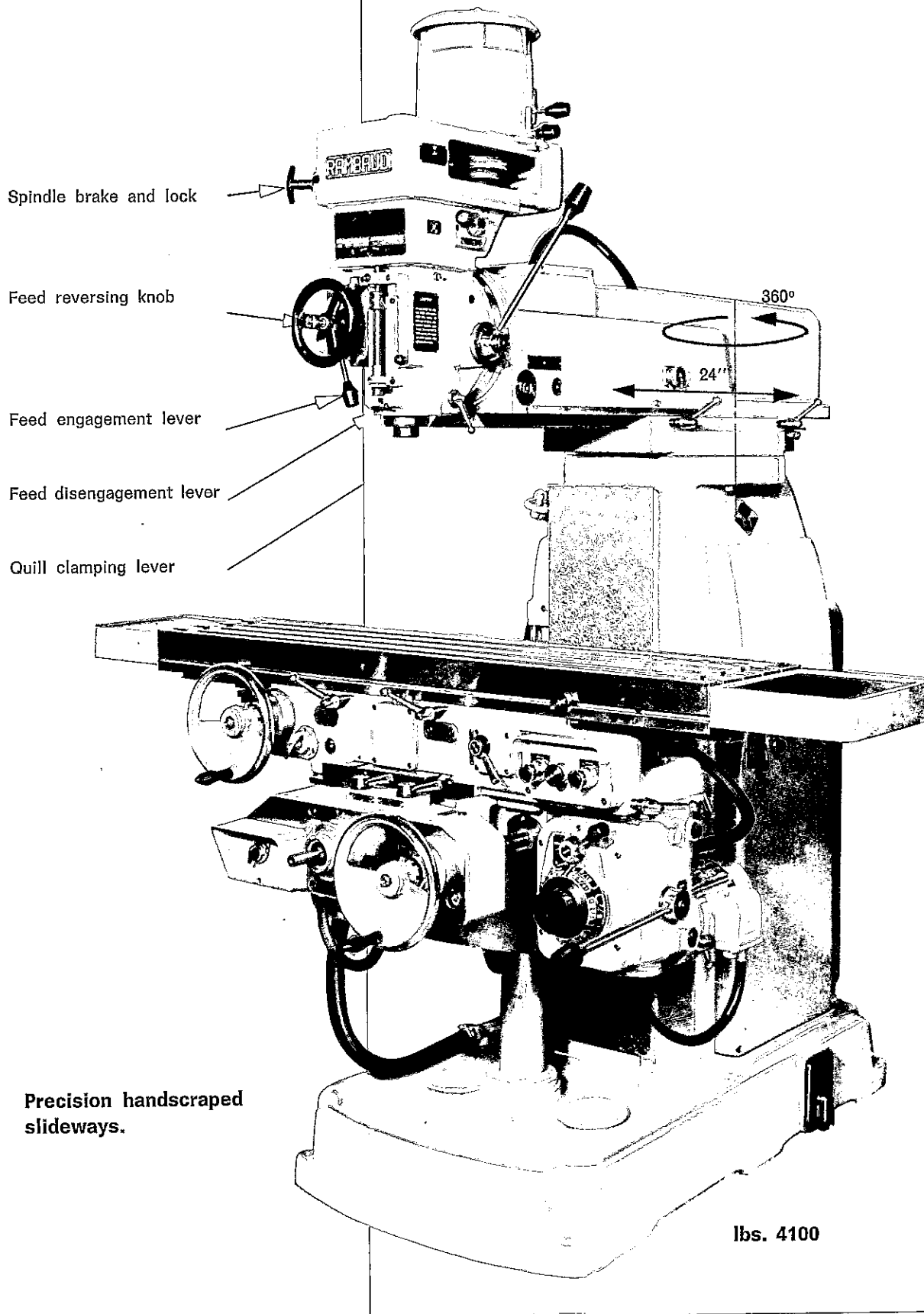
12	18	25	35
45	70	100	145
200	275	370	550

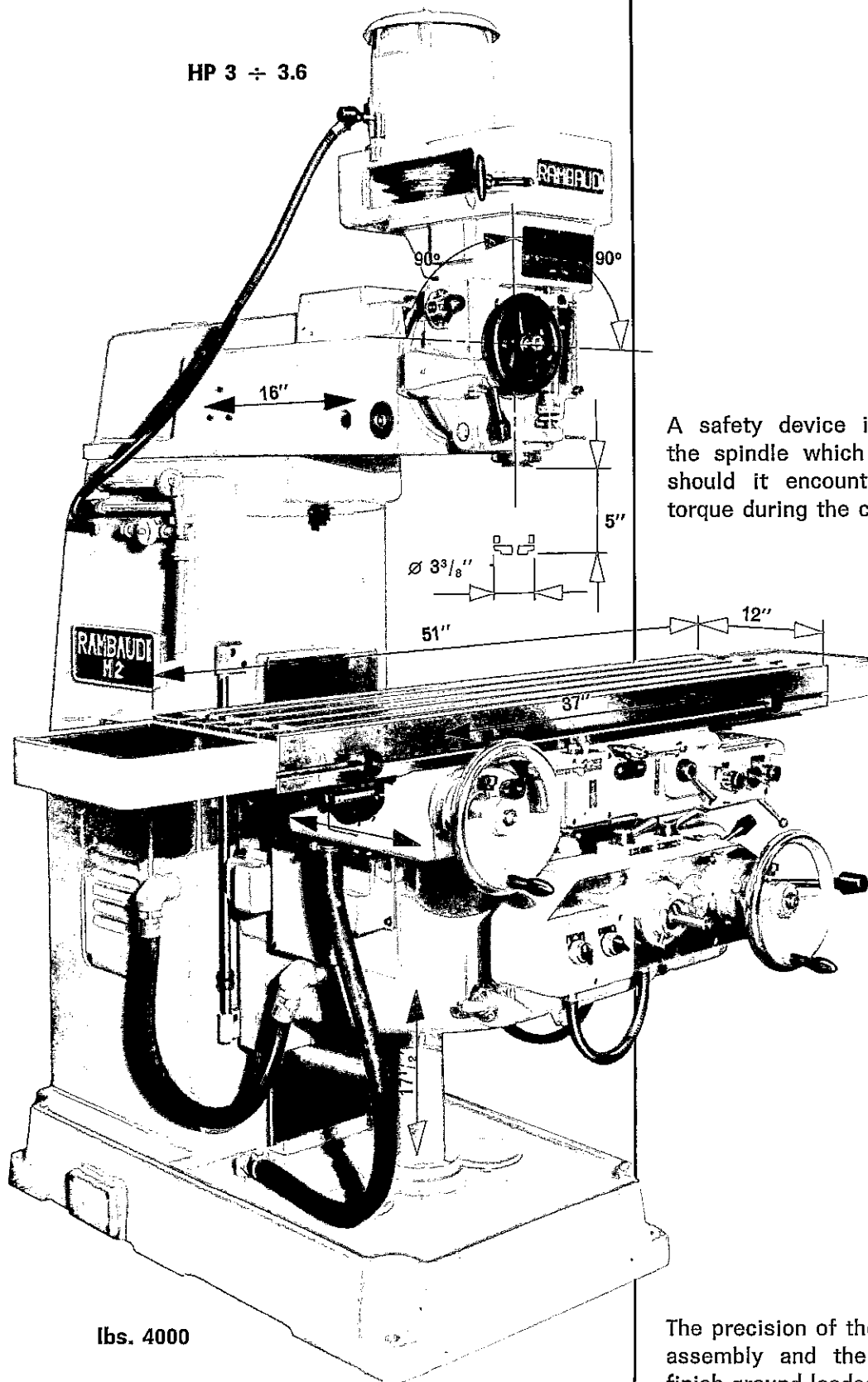
Rapid traverse 80 ins./min.
(2000 mm/min.)



The vertical heads are of sturdy design and only heavy duty material used in their construction. All parts are manufactured and assembled to high precision standards, thereby ensuring maximum operating efficiency. The spindle is hardened and ground and mounted in high precision preloaded bearings.

The quill is also hardened and ground and is one piece with the rack, the teeth are finish ground.





A safety device is incorporated in the spindle which prevents damage should it encounter any excessive torque during the cutting action.

The precision of the spindle and quill assembly and the accuracy of the finish ground leadscrews allow to use the machines as **jig-boring machines**.

RAMBAUDI

milling machines

Mseries



10 Standard Models

designed especially for toolrooms, maintenance, and small-lot production operations. Any potential user is enable to select a machine precisely fitted to his needs and budget.

Versatile machines

easy to operate, quick to respond, the «M» machines will produce a wide variety of work with utmost efficiency.

Rugged machines

with many features designed for fast, accurate and safe milling operations.

Built in the Rambaudi tradition

of sturdy, dependable construction, with casting made of selected grades of iron.

Accurate machines

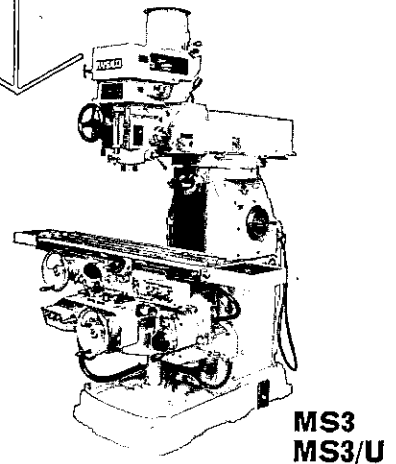
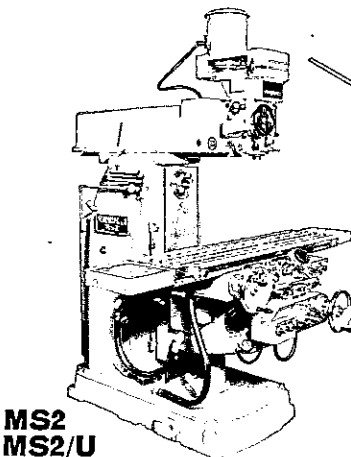
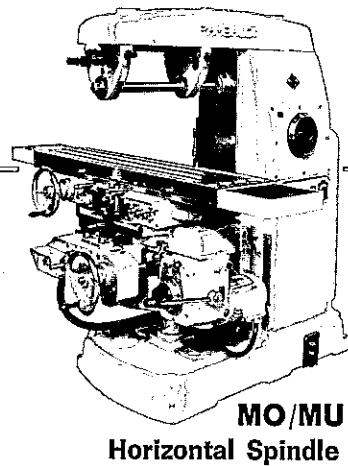
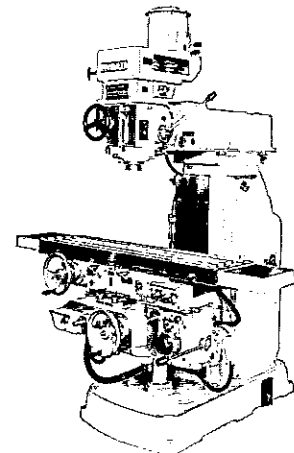
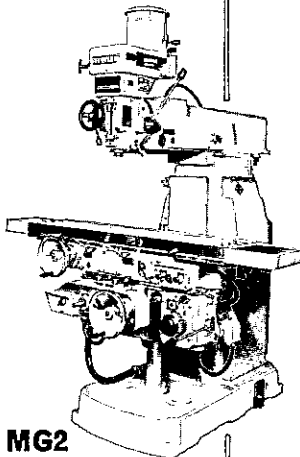
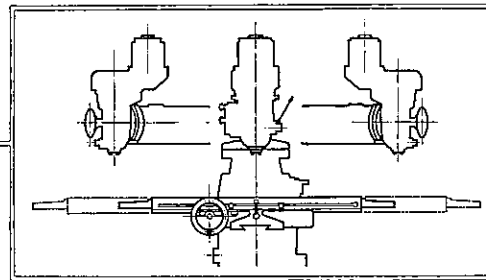
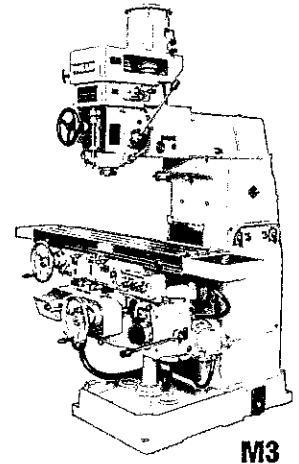
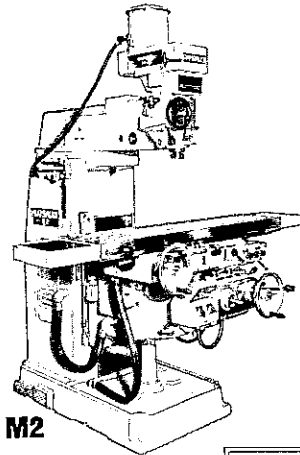
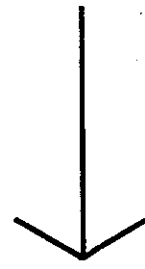
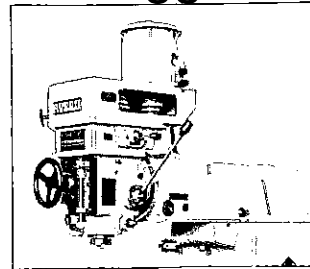
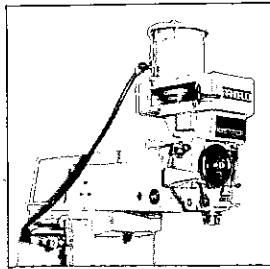
with hand screaped ways and all leadscrews made of finish ground hardened special steel for long operating life.

Power controlled machines

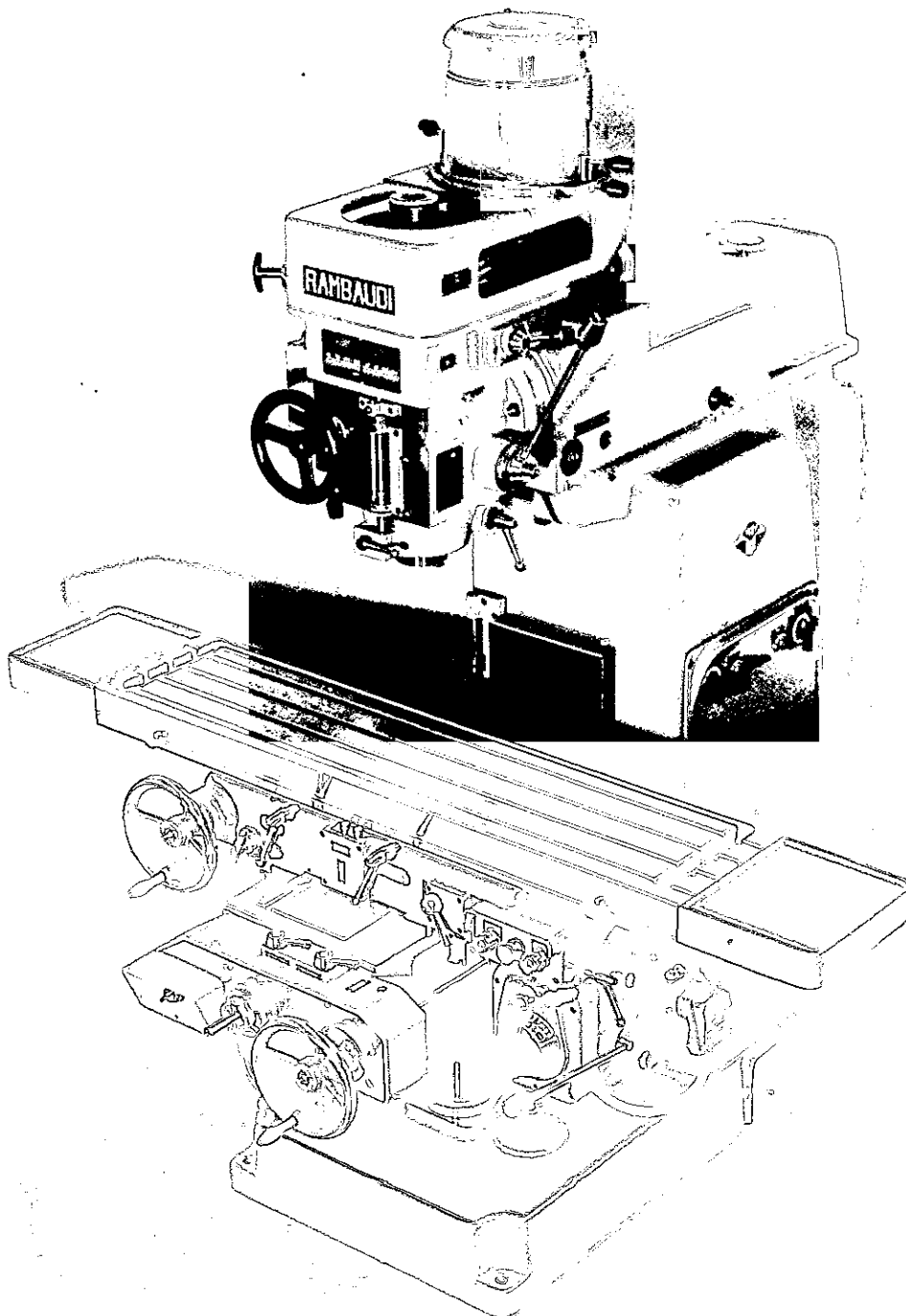
The table, saddle and knee are power controlled. Three up and down power feeds available for the vertical quill.

New spindle assembly

with new extra precision bearings for longer life and full-powered cuts.



milling machines M series



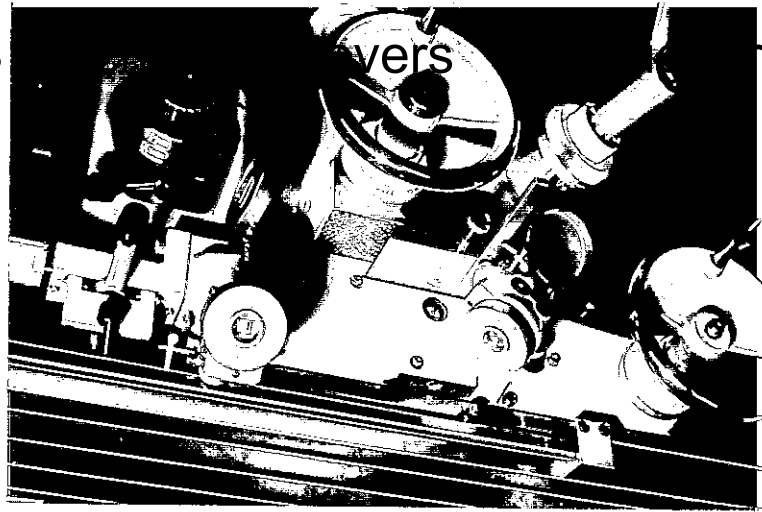


The table lead screw is hardened and ground and runs in oil bath. It is made in two pieces for eliminating backlash. Vertical and cross leadscrews are also hardened, and ground to ensure a lasting accuracy of movements.

All controls - knee, saddle and table - are compactly situated on the front in easy-to-reach positions, thereby reducing effort and inducing automatic movements by the operator.

The machines may be equipped with optical positioning device for longitudinal and cross travel.

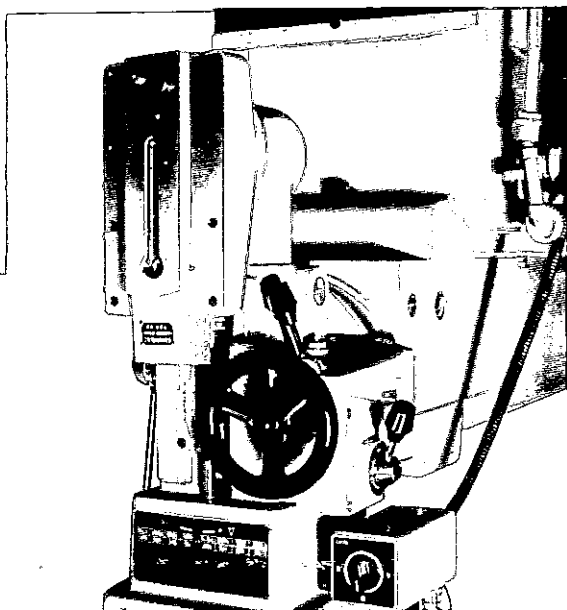
The table with a working surface of 42" x 12", has 4 T-slots size $\frac{9}{16}$ ".



EXTRA EQUIPMENT

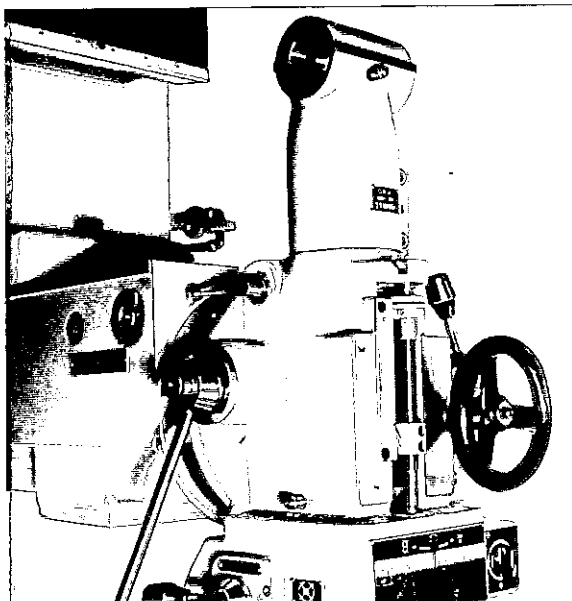
The use of correct attachments can give the machine increased versatility and usefulness. Ask for the leaflets covering the following equipment:

- 12 Steps longitudinal power feed attachment
- Coolant system - Dividing heads - Universal swivelling table - Rotary table - Swivel vice - Optical measuring equipment - Precision measuring equipment with dial indicators and trays for rods - Graduated scales - Slotting attachment - Right angle attachment - Horizontal milling attachment - Boring head - Manual copying attachment - Raising block - Magnifying glass - Illuminating lamp - Drill chuck - C, M. Adaptors - Collets - Shell end mill arbors - Stub arbors - Cutters - Grinding attachment.



SLOTING ATTACHMENT

Stroke adjustable from 0 to $3\frac{3}{16}$ "



RIGHT ANGLE ATTACHMENT

S Machinery Movers mimsrigge s